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**PATENT APPLICATION**

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re application of

Docket No: Q63660

Isao HIROSE, et al.

Appln. No.: 09/834,946

Group Art Unit: 3725

Confirmation No.: 5342

Examiner: Jimmy T. Nguyen

Filed: April 16, 2001

For: CALENDER ROLLERS AND METHOD FOR PRODUCING LAMINATED SHEET

**REQUEST FOR APPROVAL OF PROPOSED DRAWING CORRECTIONS**

Commissioner for Patents  
Washington, D.C. 20231

**RECEIVED**

MAY 05 2003

Sir:

TECHNOLOGY CENTER R3700

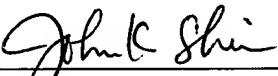
Submitted herewith please find 3 sheets of proposed drawing corrections (Figs. 1A, 1B and 1C) indicated in red ink with the changes described below. The Examiner is respectfully requested to acknowledge receipt of the drawing corrections and to approve the changes.

Fig. 1A is a view illustrating calendar rollers provided with a doctor knife disposed behind a nip portion of a center roller (holding roller) for holding a plastic material sheet. Fig. 1B illustrates a means for heating a release member with a band heater, indicated by reference number 42, attached to a doctor knife, indicated by reference number 41. Fig. 1C illustrates a means for vibrating a release member with an air cylinder, indicated by reference number 43, attached to a doctor knife, indicated by reference number 41.

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Support for the drawings may be found, for example, in Examples 2 and 3 at page 12.  
No new matter is added. Applicants respectfully request approval of the attached corrected  
drawings.

Respectfully submitted,



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WASHINGTON OFFICE



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PATENT TRADEMARK OFFICE

Date: April 30, 2003